COYOTE ENTERPRISES, INC.

Quality Replacement Parts & Machinery for the Abrasive Blast Industry



6 CUBIC FT. BLAST BARREL



Proudly made in America

FEATURES

- 800 LB LOAD CAPACITY
- 15 HP. DIRECT DRIVE BLAST WHEEL
- SMALL OPERATING FOOTPRINT
- 3 PHASE OPERATION
- CONTINUOUS MOLDED RUBBER BELT
- LOW NOISE LEVEL
- SAFETY INTERLOCKS
- REVERSING MILL
- AUTOMATIC TIMER CONTROLS
- MACHINE WARRANTY
- LIP SEPARATOR



Technical Data

Covote Centrifugal Blast Wheel

Wheel: 3600 RPM, 14 or 15" direct drive, bi-directional blast wheel, for maximum abrasive velocity and smooth

operation

Blades: Exclusive Rim-Loc design ensures easy replacement of long life, abrasive resistant, alloy blades

Control Cage: Dial Type cage

Wheel Housing: Fabricated from 1/4" steel plate, and protected by replaceable cast alloy steel liners

Cabinet Construction

Conveyor Rollers:

Cabinet: Low profile, formed to maintain structural integrity, and fabricated from 3/8" steel plate; access holes in sides

of cabinet simplify belt replacement, and rear access door permits easy removal of tramp metal from screens

Conveyor: 4-ply construction, continuous molded rubber tumble belt with ¼" diameter abrasive drain holes, rubber

tumbling ridges are molded directly onto the belt, screw adjusted take-ups provide positive belt adjustment

Rollers have 2" diameter solid shafts, and are mounted to the cabinet with standard (4) bolt flange bearings

Conveyor Speed: 10 feet per minute

Work Loading Height: 40 3/4"

Work Load Capacity: 37" x 27 1/2" diameter mill will handle 6 cubic feet or 800 pounds

Cabinet Door: Pneumatically operated, reinforced rubber door provides full access to blast chamber, and is positively sealed

from abrasive and dust leakage

Power and air requirements

Nema: Type 12 electrical enclosure, optional 230 or 460 volt, 3 phase, thermal overload protection for all motors,

ammeter, oil tight push button controls, digital timer controls abrasive flow and blast wheel motor

Air Requirements: 90-110 PSI required to operate abrasive valve, door, and optional dust collector automatic blow down

Electric Motors: All motors are totally enclosed, fan cooled, to provide maximum life

Blast Motor: 15HP, 3600 RPM
Mill Drive: 1/2HP, 1800 RPM
Elevator Drive: 3/4HP, 1800 RPM
Optional Dust Collector: 2HP, 3600 RPM

Abrasive Recycling System

Elevator: Dust-tight, centrifugal discharge belt and bucket elevator, with removable service and inspection cover, screw

adjusted take-up for positive belt adjustment, and gravity lip separator that filters the abrasive by eliminating

light contaminants and unusable abrasive,

Abrasive Screening: Abrasive screening in cabinet eliminates tramp metal from entering blast wheel

Abrasive Control: Totally enclosed, fully adjustable butterfly valve, quietly and precisely controls abrasive flow

Abrasive Required: 500 pounds for initial start-up

Separator: Gravity lip separator has adjustable abrasive spreader and precisely controlled refuse gate for maximum

contaminate removal

Dust Collector Requirement: 800CFM, self contained, self-cleaning, 6-cartridge dust collector

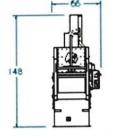
Safety and Structure

Safety: Blast Wheel operates only if door is closed, all drives are fully guarded

Noise Level: Less than 80 DB
Shipping Weight: 4,000 pounds

Machine Dimensions: 65" wide x 64 3/4" deep x 12'4" tall

Additional customization is available to fit specific requirements





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